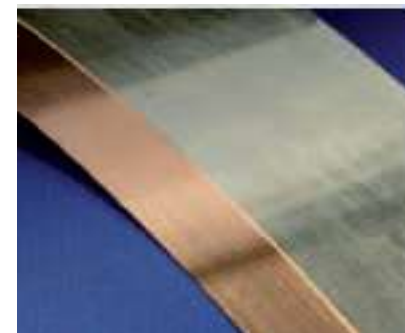
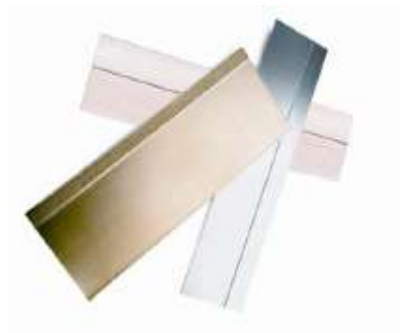


异型材切削介绍

Dual Gage Material Introduction



- 铣削方式异性带材-一种用来高速生产异型带材的方法，用于有不同厚度要求的冲压零件生产。

Milled profile strips-a high efficiency milling method to produce dual gage material. Offer technical solutions for manufacturing stamping parts.

- 今天异型材用在了包括冲压零件在内的很多领域。

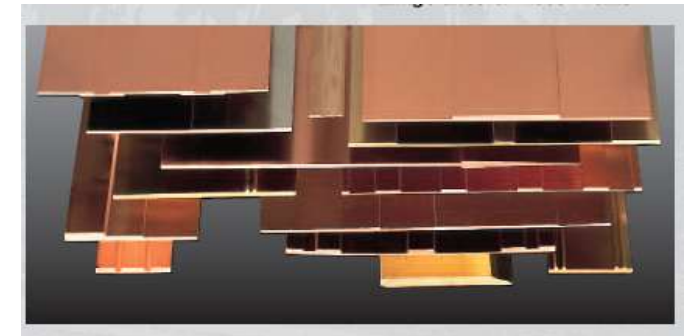
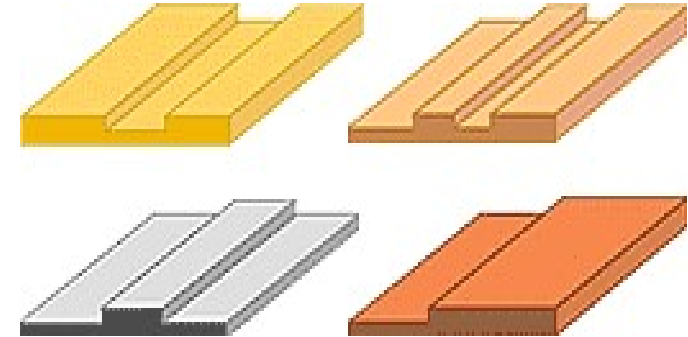
Today the application of profile strips has been extended to almost all fields of activity that involve stamping of parts out of strips.

- 铣削异型材可实现诸如焊接等后续工艺在同一个冲压件上的低成本工艺。

For example, milled profile strips allow subassemblies whose elements used to be manufactured from several strips and assembled, e.g. by welding, to be produced at lower cost in one single stamping operation.

- 中好蔚莱公司的铣削方案可保证细小的倒角和过渡面。广泛用在功率控制器件上面。

The specific milling technology developed by **ZH Wielain** enables production of profile strips with highly precise narrow channels with lowest radii and chamfers, which are wide used for power control products.



- 可铣削所有常规的有色金属合金

All prevalent machineable non-ferrous metal alloys can be handled.

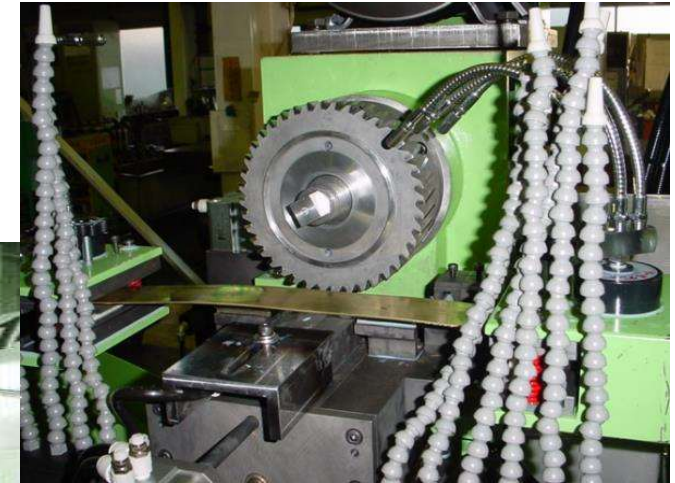
- 小批量生产 Small volume production

- 特殊材料需实验

For special material a trial might be necessary.

- 料带宽度 Strip breadth: 10 to 100 mm
- 铣削宽度 Milling breadth: 2 to 60 mm
- 料带厚度 Strip Thickness: 0.30 to 3.00 mm
- 最大铣削深度 Max.Milling depth: ~ 1.0mm

铣削设备 Milling Machine



材料放卷
Material input(Feed in)



材料收卷
Profile strips output(Rolling)



清洗和钝化线 Cleaning/Passivation Line

- 去掉表面油污
Remove oil/dirty on surface of strip
- 防止表面氧化
Surface oxidation prevention
- 和铜材厂家同样的工艺
As the same process as copper strip manufacture



更详细信息请联系我们

More detailed information on inquiry.

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中好蔚萊
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Thank You!
